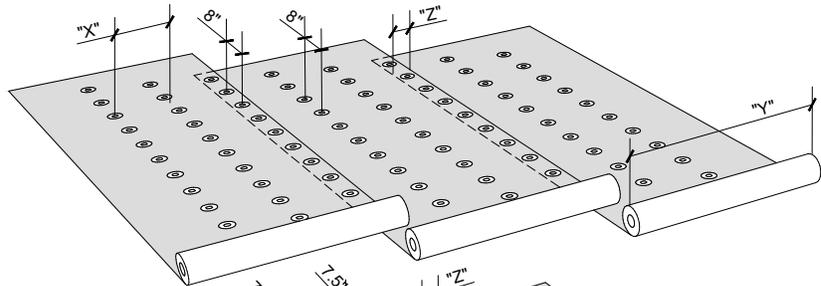


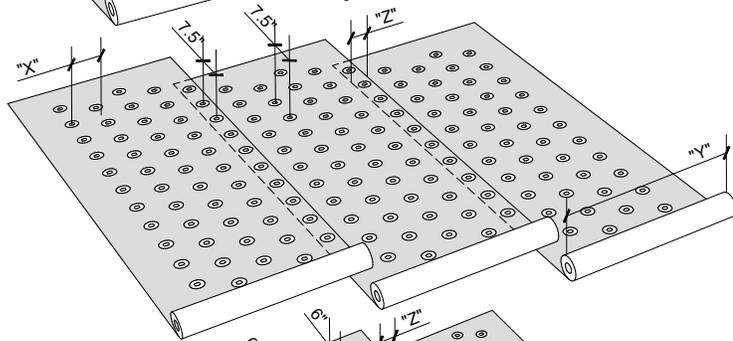
ZONE 1

- ONE (1) ROW AT SIDE LAPS SPACED 8" O.C.
- TWO (2) EQUALLY SPACED INTERMEDIATE ROWS SPACED 8" O.C. AND STAGGERED



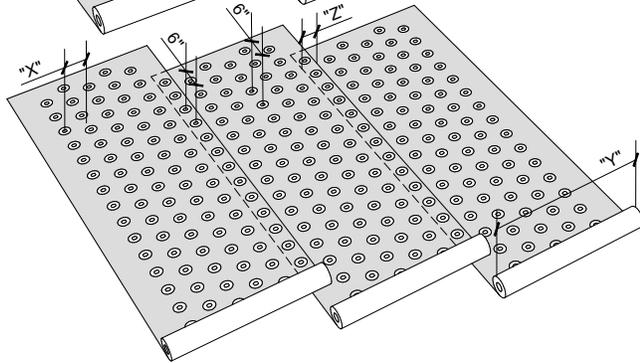
ZONE 2

- NOMINAL 70% INCREASE
- ONE (1) ROW AT SIDE LAPS SPACED 7.5" O.C.
- FOUR (4) EQUALLY SPACED INTERMEDIATE ROWS SPACED 7.5" O.C. AND STAGGERED
- PRIME PLATES



ZONE 3

- NOMINAL 160% INCREASE
- ONE (1) ROW AT SIDE LAPS SPACED 6" O.C.
- FIVE (5) EQUALLY SPACED INTERMEDIATE ROWS SPACED 6" O.C. AND STAGGERED
- PRIME PLATES



Roll Width (Y)	Lap Width (Z)	Zone	Pattern	Row Spacing (X)	Fasteners Per Square
36in (0.9m)	2in	1	8,8,8	11.33in	159
		2	7.5,7.5,7.5,7.5,7.5	6.8in	282
		3	6,6,6,6,6	5.67in	424
36in (0.9m)	3in	1	8,8,8	11in	164
		2	7.5,7.5,7.5,7.5,7.5	6.6in	291
		3	6,6,6,6,6	5.5in	436
36in (0.9m)	4in	1	8,8,8	10.67in	169
		2	7.5,7.5,7.5,7.5,7.5	6.4in	300
		3	6,6,6,6,6	5.33in	450
39in (1m)	3in	1	8,8,8	12in	150
		2	7.5,7.5,7.5,7.5,7.5	7.2in	267
		3	6,6,6,6,6	6in	400
39in (1m)	4in	1	8,8,8	11.67in	154
		2	7.5,7.5,7.5,7.5,7.5	7in	274
		3	6,6,6,6,6	5.83in	411

NOTES:

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PROJECT:

TITLE:
8,8,8 BASE SHEET FASTENING PATTERN AND PRESCRIPTIVE ENHANCEMENTS

DRAWN BY: SOPREMA TECHNICAL SUPPORT, GGALLOWAY

NO.:	REVISION:	DATE:

DATE: 2.18.2020

SCALE: NTS

DRAWING NUMBER:
US.FP.11.06