

# SOPRASMART®

## BOARD 180 SANDED

SOPRASMART®  
BOARD 180 SANDED  
PRODUCT # DO9976  
DO9977

## PRODUCT DATA SHEET

### DESCRIPTION & FEATURES

SOPRASMART Board 180 Sanded is a high performance panel of an SBS-modified bitumen base membrane and SOPRABOARD asphaltic coverboard for use in approved multi-ply membrane assemblies. To create SOPRASMART Board 180 Sanded, a semi rigid, asphaltic roofing substrate board is factory laminated to an SBS modified bitumen base ply reinforced with a tough, dimensionally stable non-woven polyester mat creating a time and labor-saving solution. The topside is surface with a fine mineral aggregate to optimize cold adhesive and hot asphalt applications.

### STORAGE

Store board flat and maintain in a horizontal position to prevent damage. Store board in a clean dry location and cover as necessary to protect boards from environmental damage such as extreme cold, heat, or moisture. Monitor varying environmental conditions during storage, handling and application of SOPRASMART Board 180 Sanded.

### APPLICATION

Prior to installation, unfold SOPRASMART Board 180 Sanded onto the roof surface and allow to relax. SOPRASMART Board 180 Sanded is installed via mechanical fastening, approved adhesive or hot asphalt following manufacturer specifications. When installing via mechanical fastening, SOPRASMART Board 180 Sanded is fastened through the patented DUO SELVEDGE lap following the details for the uplift pressure required. Subsequent approved inter-ply or cap ply membranes are applied to SOPRASMART Board 180 Sanded via cold adhesive and hot asphalt applications. Refer to SOPREMA SBS Roofing Manual for additional application guidelines.



APPLICATION



MECHANICALLY FASTENED



DUOTACK®



HOT ASPHALT

QUICK FACTS

LENGTH (ft)	WIDTH (in)	MEMBRANE THICKNESS (mils)	ASPHALTIC BOARD THICKNESS (in)	1/8" or 3/16" BOARD WEIGHT (lb)	1/8" or 3/16" BOARDS/ PALLET (pallet weight)
8 (2.44 m)	39 (0.99 m)	87.0 (2.2 mm)	1/8 or 3/16 (3.2 or 4.8 mm)	34 or 47 (13.4 or 21.3 kg)	65 or 45 (2210 lb/1002 kg) or (2115 lb/959 kg)

\* Coverage rate as reported assumes installation using side and end lap recommendations.



**SOPREMA®**

[www.soprema.us](http://www.soprema.us)  
310 Quadral Drive, Wadsworth, Ohio 44281  
Toll Free: (800) 356-3521 | Tel: (330) 334-0066

## TECHNICAL INFORMATION & TESTING

BOARD PROPERTIES	
Reinforcement	Non-woven polyester
Top surfacing	Sanded
Back surfacing	Semi-rigid asphaltic board
Selvage width, in (mm)	3 (75)
Total thickness, in (mm)	0.2 (5.1) or 0.3 (7.6)

MEMBRANE PROPERTIES			
PROPERTY	MD	XMD	TEST METHOD
Peak @ 0°F (-18°C), lbf/in (kN/m)	110 (19.3)	85 (14.9)	ASTM D5147
Elongation at peak load @ 0°F (-18°C), %	35	40	ASTM D5147
Peak load @ 73.4°F (23°C), lbf/in (kN/m)	85 (14.9)	65 (11.4)	ASTM D5147
Elongation at peak load @ 73.4°F (23°C), %	55	60	ASTM D5147
Ultimate elongation @ 73.4°F (23°C), %	60	65	ASTM D5147
Tear strength @ 73.4°F (23°C), lbf (N)	125 (556)	85 (378)	ASTM D5147
Low temperature flexibility, °F (°C)	-15 (-26)	-15 (-26)	ASTM D5147
Dimensional stability, %	<0.5	<0.5	ASTM D5147
Compound stability, °F (°C)	240 (116)	240 (116)	ASTM D5147

ASPHALTIC BOARD PROPERTIES		
PROPERTY		TEST METHOD
Board thickness, in (mm)	1/8 (3.2) or 3/16 (4.8)	ASTM D5147
Puncture resistance (N)	90 (400) or 95 (423)	ASTM E154
Water absorption, %	<1.0	ASTM D994

\* Data is represented by average values, unless noted otherwise.

## TESTING & APPROVALS

