

## PRODUCT DATA SHEET

### DESCRIPTION & FEATURES

DUOTACK 365 is a low rise, two component polyurethane adhesive. DUOTACK 365 is used to adhere insulation and cover boards to approved substrates. Insulation and cover boards may include polyisocyanurate, polystyrene, mineral fiber, gypsum, wood fiber, cement, perlite and asphaltic roof boards. DUOTACK 365's unique chemistry provides for a versatile quick setting adhesive that is not susceptible to low relative humidity or temperature.

### STORAGE & HANDLING

DUOTACK 365 should be stored in a clean, dry location and protected from environmental exposure and out of direct sunlight. DUOTACK 365 can be stored without temperature restrictions. When used during cold weather, DUOTACK 365 should be conditioned to a minimum temperature of 14°F (-10°C). When stored properly, DUOTACK has a shelf life of 12 months from its manufacture date.

### APPLICATION

DUOTACK 365 is applied to approved substrates free of oil, grease, dirt and other contaminants in ½" to ¾" ribbons. Maximum spacing for these ribbons is 12 inches on-center, though 6 inches and 4 inches on center are used in perimeters and corners. Once applied, immediately place the insulation/coverboard into the wet adhesive and do not allow the adhesive time to skin over. Maintain constant pressure/weight on the boards while DUOTACK 365 cures, usually in minutes but may vary depending on environmental conditions.

QUICK FACTS

CARTRIDGE	
CASE QUANTITY	COVERAGE (ft²)
4 cartridges	100-150 per dual cartridge

CUBITAINER	
CUBITAINER QUANTITY (gal)	COVERAGE (ft²)
10 per cubitainer set (A&B)	2500-3800 per cubitainer set (A&B)

MINI DRUMS	
DRUM QUANTITY (gal)	COVERAGE (ft²)
30 per drum set (A&B)	7500-11400 per drum set (A&B)

DRUMS	
CUBITAINER QUANTITY (gal)	COVERAGE (ft²)
100 per cubitainer set (A&B)	25000-38000 per cubitainer set (A&B)



TECHNICAL INFORMATION & TESTING

**PROPERTIES**

PROPERTY		TEST METHOD
Viscosity, Brookfield @ 77 °F (25 °C) 5 rpm, sp# 4, cP Part A Part B	400-600 4,000-7,000	ASTM D2556
Rise time, seconds	Approx. 90	Internal/industry
Curing time, minutes	30	Internal/industry
Tack free time, minutes @ 70°F (21°C)	10-12	-
Color Part A Part B	Amber Grey	-

TESTING & APPROVALS

