

PRODUCT DATA SHEET

DESCRIPTION & FEATURES

COLVENT Flam 180 TG is an SBS-modified bitumen base ply for use in approved multi-ply membrane and flashing assemblies. COLVENT Flam 180 TG is composed of a proprietary formulation of elastomeric styrene-butadiene-styrene (SBS) polymer modified bitumen in combination with partially adhered ribbons and is reinforced with a tough, dimensionally stable non-woven polyester mat. The ribbon strips are arranged in a pattern to vent vapor pressure between the substrate and the COLVENT Flam 180 TG. The topside and underside are surfaced with polyolefin burn-off film to optimize heat welding.

STORAGE & HANDLING

Store rolls on end and maintain in an upright position to prevent damage. Store rolls in a clean dry location and cover as necessary to protect rolls from environmental damage such as extreme cold, heat, or moisture. Monitor varying environmental conditions during storage, handling and application of COLVENT Flam 180 TG.

APPLICATION

Prior to installation, unroll COLVENT Flam 180 TG onto the roof surface and allow to relax. Place COLVENT Flam 180 TG in desired position and back roll the product. COLVENT Flam 180 TG is then heat welded to approved substrates. Subsequent approved inter-ply or cap ply membranes are applied to COLVENT Flam 180 TG via heat welding. Refer to the SOPREMA SBS Roofing Manual for additional application guidelines.



APPLICATION



HEAT-WELDED

QUICK FACTS

ASTM STANDARD	LENGTH (ft)	WIDTH (in)	COVERAGE* (ft²)	THICKNESS (mils)	WEIGHT (lb)	ROLLS/PALLET (pallet weight)
D6164 Type 1, Grade S	32.8 (10.0 m)	39.4 (1.0 m)	97.9 (9.1 m²)	118 (3.0 mm)	85 (38.7 kg)	25 (2183 lb/ 990 kg)

* Coverage rate as reported assumes recommended side and end lap installation.

TECHNICAL INFORMATION & TESTING

SHEET PROPERTIES	
Reinforcement	Non-woven polyester
Elastomeric bitumen	Proprietary blend of bitumen and SBS polymers
Top surfacing	Polyolefin film
Back surfacing	Heat activated bitumen strips
Selvage surface	Polyolefin film
Selvage width, in (mm)	3 (76)
End lap, in (mm)	6 (152)

DIMENSIONS & MASS		
PROPERTY		TEST METHOD
Thickness, mils (mm)	118 (3.0)	ASTM D5147
Net mass per unit area, lb/100ft ² (g/m ²)	79 (3876)	ASTM D5147
Bottom coating thickness, mils (mm)	≥ 40 (1.0)	ASTM D5147

PHYSICAL PROPERTIES			
PROPERTY	MD	XMD	TEST METHOD
Peak load @ 0°F (-18°C), lbf/in (kN/m)	115 (20.1)	90 (15.8)	ASTM D5147
Elongation at peak load @ 0°F (-18°C), %	35	40	ASTM D5147
Peak load @ 73.4°F (23°C), lbf/in (kN/m)	85 (14.9)	65 (11.4)	ASTM D5147
Elongation at peak load @ 73.4°F (23°C), %	55	60	ASTM D5147
Ultimate elongation @ 73.4°F (23°C), %	65	80	ASTM D5147
Tear strength @ 73.4°F (23°C), lbf (N)	125 (556)	85 (378)	ASTM D5147
Low temperature flexibility, °F (°C)	-15 (-26)	-15 (-26)	ASTM D5147
Dimensional stability, %	< 0.5	< 0.5	ASTM D5147
Compound stability, °F (°C)	240 (116)	240 (116)	ASTM D5147

* Data is represented by average values, unless noted otherwise.

TESTING & APPROVALS



FLORIDA BUILDING CODE

